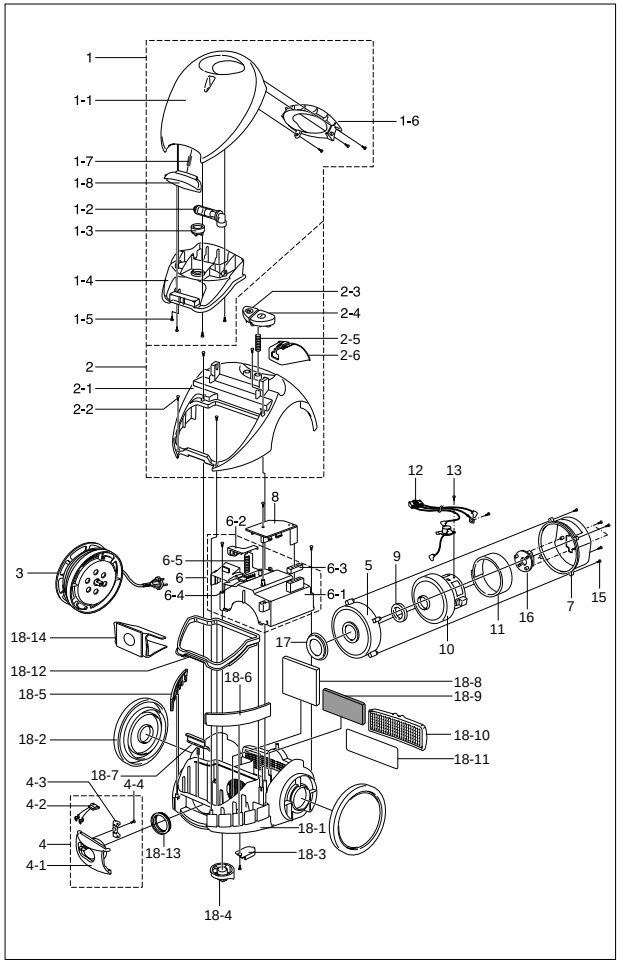
3. Exploded Views and Parts List

3-1 Assembly- Body



MODEL : COMMON PART

Location No.	Code No.	Description	Specification	Q' ty	Remarks
2	DJ96-10171D	ASSY-BODY MID	VC-7113, MISTY GRY	1	
2-1	DJ72-10230A	BODY-MID	PP, MISTY GRY	1	
2-2	6002-000632	SCREW-TAPPING	PH, +2S, M4, L16	5	●
2-3	DJ64-10187A	BUTTON-C/REEL	ABS, MISTY GRY	1	
2-4	DJ64-10188A	BUTTON-SWITCH	ABS, MISTY GRY	1	
2-5	DJ61-70191A	SPRING-BUTTON C/REEL	HSWR, PI0.8, D20, L35	1	
2-6	DJ61-20166A	GUARD-CORD	PC, MISTY GRY	1	
3	DJ67-70124B	CORD-REEL ASSY	CP2 4.0PI	1	
	DJ67-70124C	CORD-REEL ASSY	CP2 4.8PI	1	
	DJ67-70124D	CORD-REEL ASSY	BF3	1	
5	DJ67-20153A	CASE-MOTOR F	PP, BLK	1	
6	DJ67-20159B	CASE-UP ASSY	PP, NTR	1	
6-1	DJ67-20156A	CASE-UP	PP, NTR	1	
6-2	DJ66-50146A	LEVER-BRAKE	POM, NTR	1	
6-3	DJ63-50112B	SPONGE-H/SINK	NBR, T10W14, L44	1	
6-4	DJ72-60129A	PACKING-AIR	NR, BLK	1	
6-5	DJ61-70194A	SPRING-BRAKE	HSWR, PI0.6, D7.4, L22	1	
7	DJ67-20154A	CASE-MOTOR B	PP, BLK	1	
9	DJ73-10170A	CHUSION-RING	NR FOAM, BLK	1	
10	DJ31-30177A	MOTOR-FAN AC	220V / 50Hz	1	
	DJ31-30169B	MOTOR-FAN AC	230V / 50Hz	1	
	DJ31-30170B	MOTOR-FAN AC	240V / 50Hz	1	
11	DJ63-50138B	SPONGE-MOTOR	SPONGR, T6, W73, L365	1	
12	DJ39-20245D	W/HARNESS-MOTOR	VC-7113, THERMO90	1	
13	6002-000630	SCREW-TAPPING	PH, +2S, M3, L8	1	●
14	6002-000520	SCREW-TAPPING	TH, +2, M4, L12	1	●
15	6002-000632	SCREW-TAPPING	PH, +2S, M4, M4, L16	4	●
16	DJ73-10172A	CUSHION-MOTOR B	NBR, BLK	1	
17	DJ73-10171A	CUSHION-MOTOR F	NR FOAM, BLK	1	
18	DJ96-10172G	ASSY-BODY BASE	VC-7113	1	
18-1	DJ72-10229A	BODY-BASE	PP, MISTY GRY	1	
18-2	DJ66-70216A	WHEEL-BACK	PP, MISTY GRY	2	
18-3	DJ61-20166A	GUIDE-HANGER	ABS, MISTY GRY	1	
18-4	DJ66-70161F	ROLLER-FRONT ASSY	PP+PVC	1	
18-5	DJ72-40133A	BAND-BODY L	PVC, MISTY GRY	1	
18-6	DJ72-40132A	BAND-BODY R	PVC, MISTY GRY	1	
18-7	DJ61-30134B	SUPT-FILTER ASSY	ABS, MISTY GRY	1	
18-8	DJ63-40161B	FILTER-GRILL	CLOTH, T8, W128, L135	1	
18-9	DJ63-40164A	FILTER-OUTLET	PA, T3, W78, L145	1	
18-10	DJ72-70134A	GRILL-BACK	ABS, MISTY GRY	1	
18-11	DJ63-40163A	FILTER-MICRO	MICRO, WHT, T2, W73, L184	1	
18-12	DJ73-30126A	PACKING-DUST	PVC, BLK	1	
18-13	DJ66-60136A	DAMPER-SUTION	NBR, BLK	1	
18-14	DJ74-10118B	BAG-PAPER	PAPER, VP-50	1	
	DJ74-10103E	BAG-CLOTH	CLOTH	1	

● : SNA (SERVICE NOT AVALILABLE)

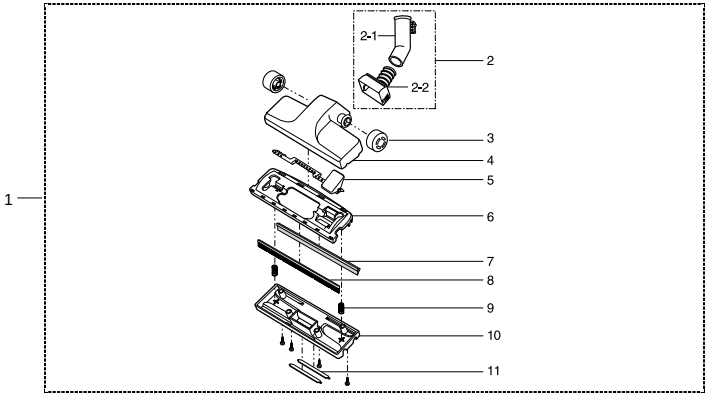
MODEL : VC-7113 (ON/OFF)

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ72-00018C	COVER-DUST ASSY	ABS, VIO BLU	1	
1-1	DJ72-00017C	COVER-DUST	ABS, VIO BLU	1	
1-2	DJ66-60117A	INDICATOR-ASSY	VC-8000	1	
1-3	DJ66-60134B	DAMPER-ASSY	ABS+PVC, L40	1	
1-4	DJ72-30296A	COVER-DUST LOW	ABS	1	
1-5	6002-000553	SCREW-TAPPING	PH, +2S, M4, L12	7	●
1-6	DJ72-30294C	COVER-HANDLE	ABS, VIO BLU	1	
1-7	DJ61-70001A	SPRING-C/DUST	HSWR, PI0.7, D6.8, L15	1	
1-8	DJ61-10115C	CLAMPER-DUST	ABS, VIO BLU	1	
4-1	DJ72-30295A	COVER-FRONT	PP, MISTY GRY	1	
8	DJ41-20187C	PBA-MAIN	VC-7113, 230V / 50Hz	1	

MODEL : VC-7113H (HANDLE-CONTROL)

Location No.	Code No.	Description	Specification	Q' ty	Remarks
1	DJ72-00018D	COVER-DUST ASSY	ABS, DARK SILVER	1	
1-1	DJ72-00017D	COVER-DUST	ABS, DARK SILVER	1	
1-2	DJ66-60117A	INDICATOR-ASSY	VC-8000	1	
1-3	DJ66-60134B	DAMPER-ASSY	ABS+PVC, L40	1	
1-4	DJ72-30296A	COVER-DUST LOW	ABS	1	
1-5	6002-000553	SCREW-TAPPING	PH, +2S, M4, L12	7	●
1-6	DJ72-30294C	COVER-HANDLE	ABS, DARK SILVER	1	
1-7	DJ61-70001A	SPRING-C/DUST	HSWR, PI0.7, D6.8, L15	1	
1-8	DJ61-10115C	CLAMPER-DUST	ABS, DARK SILVER	1	
4	DJ72-30300A	COVER-FRONT ASSY	PP, MISTY GRY	1	
4-1	DJ72-30295A	COVER-FRONT	PP, MISTY GRY	1	
4-2	DJ39-20251A	W/HARNESS-FRONT	VC-7100	1	
4-3	DJ67-30129C	CAP-C/FRONT	PP, MISTY GRY	1	
4-4	6002-000534	SCREW-TAPPING	PH, +2S, M3, L8	1	●
8	DJ41-20187B	PBA-MAIN	VC-7113H, 230V / 50Hz	1	

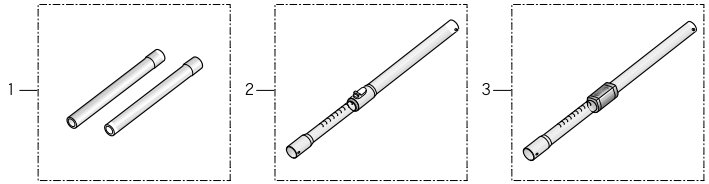
3-2 Assembly-Brush



Location No.	Code No.	Description	Specifiction	Q'ty	Remarks
1	DJ67-60186B	ASSY-BRUSH	ASSY	1	
2	DJ93-10122B	ASSY-PIPE C/BRUSH	ASSY	1	
2-1	DJ67-50199B	PIPE C/BRUSH	PP(S/GRY)	1	●
2-2	DJ61-60115B	NECK-HOLDER	PP(S/GRY)	1	●
3	DJ66-70223B	WHEEL-BRUSH ASSY	PVC(S/GRY)	2	
4	DJ72-30310B	COVER-BRUSH	PP(S/GRY)	1	
5	DJ66-50150B	LEVER-FOOT	ABS(SUB GRY)	1	
6	DJ67-20161B	BASE-BRUSH	ABS(S/GRY)	1	
7	DJ67-60176A	BRUSH-NOZZLE	ABS+URETAN	1	
8	DJ67-10187B	HOLDER-BRUSH	ASSY	1	●
9	DJ61-70179A	SPRING-BRUSH	HSWR	2	
10	DJ72-10238B	BODY-BRUSH	PE(SUB-GRAY)	1	
11	DJ63-70117A	SPACER-BRUSH	PVC+WOOL	2	

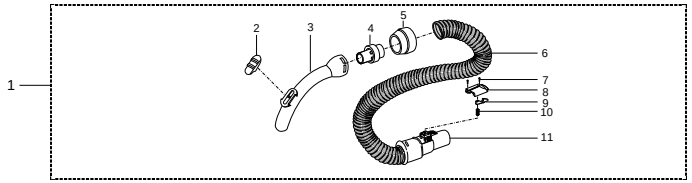
● : SNA (SERVICE NOT AVALILABLE)

3-3 Assembly-Pipe



Location	Code No.	Description	Specification	Q' ty	Remarks
1	DJ67-50146H	PIPE-STEEL	STEEL	1	
2	DJ67-50170B	PIPE-T/STEEL	TELESCOPIC	1	
3	DJ67-50211A	PIPE-T/STEEL	TELESCOPIC	1	

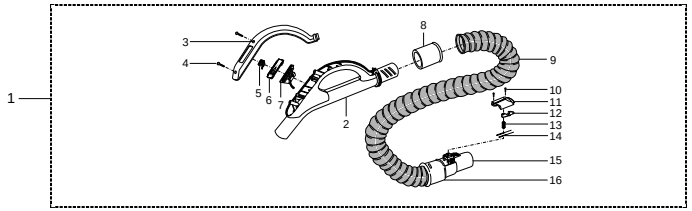
3-4 Assembly Hose



MODEL : VC-7113

Location No.	Code No.	Description	Specifiction	Q' ty	Remarks
1	DJ67-40154B	ASSY-HOSE	ASSY	1	
2	DJ61-20100A	TAP-AIR	ABS SUB/GRY	1	
3	DJ67-50104A	PIPE-R	ABS SUB/GRY	1	
4	DJ73-20101A	SEAL-PIPE	NBR BLK	1	
5	DJ67-10121A	HOLDER-HOSE N	ABS SUB/GRY	1	
6	DJ67-40102D	HOSE-WIRELESS	PVC S/GRY	1	●
7		SCREW-TAP PH	2S-3X8	2	●
8	DJ72-30198C	COVER-CLAMPER	ABS S/GRY	1	
9	DJ64-10111C	KNOB-CLAMPER	ABS S/GRY	1	
10	DJ61-70130A	SPRING-CLAMPER	HSWR	1	
11	DJ72-10172C	BODY-CLAMPER	ABS S/GRY	1	

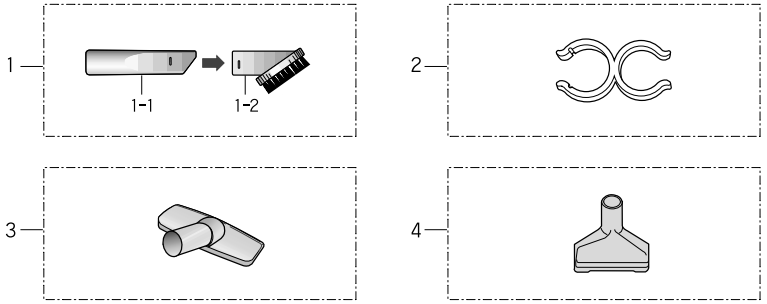
● : SNA (SERVICE NOT AVALILABLE)



MODEL : VC-7113H

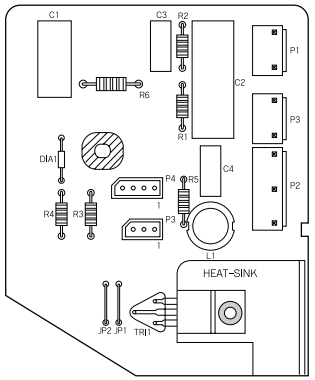
Location No.	Code No.	Description	Specifiction	Q' ty	Remarks
1	DJ67-40155A	ASSY-HOSE	ASSY	1	
2	DJ72-10227A	BODY-H/GRIP	ABS SUB-GRY	1	
3	DJ72-30291A	COVER-H/GRIP	ABS SUB-GRY	1	
4		SCREW-TAP TITE	PH+4 4X12L BLK	2	●
5	DJ64-10131A	KNOB-SLIDE	PC NTR	1	
6	DJ72-20124A	PANEL-SLIDE	PP SUB-GRY	1	
7	DJ41-20184A	PBA-HANDLE	ASSY	1	
8	DJ67-30136B	ENCLOSURE-HOSE	PP SUB/GRY	1	
9	DJ67-40003B	HOSE-WIRE2.PH	PVC SUB-GRY	1	●
10		SCREW-TAP TITE	PH+4 3 X8L BLK	2	●
11	DJ72-30198C	COVER-CLAMPER	ABS/PC SUB-GRY	1	
12	DJ64-10111D	KNOB-CLAMPER	ABS SUB GRY	1	
13		SPRING-CLAMPER	HSW R	1	
14	DJ71-20105A	ASSY-PIN PLUG	L 90	2	
15	DJ72-10169A	BODY-CLAMPER	ABS/PC SUB-GRY	1	
16	DJ67-30137B	ENCLOSURE-HOSE.B	PP SUB-GRY	1	

3-5 Assy-Accessory Part



Location No.	Code No.	Description	Specification	Q'ty	Remarks
1	DJ67-60002B	BRUSH-DUSTING ASSY	ASSY, SUB GRY	1	
1-1		DUSTING-CREVICE	PP, SUB GRY	1	●
1-2		DUSTING-BRUSH	PP, SUB GRY	1	●
2	DJ61-90123	HANGER-ACCESSORY	PP, SUB GRY	1	
3	DJ67-60154C	BRUSH-SOFT ASSY	PP, SUB GRY	1	
4	DJ67-60152A	BRUSH-UPHO ASSY	PP, SUB GRY	1	

4. PCB Diagrams



◉ PBA-MAIN (DJ41-10164)
B : VC-7113H (HANDLE-CONTROL)
C : VC-7113 (ON/OFF)

PART LIST

Loc No.	SPEC	CODE NO.	B	C			
R1	R-CARBON;1/2W 470K-J	2001-001150	0	0			
R2	R-CARBON;1/2W 470K-J	2001-001150	0	0			
R3	R-CARBON;1/2W 330K-J	2001-001129					
R4	R-CARBON;1/4W 10-J	2001-001416	0				
R5	R-CARBON;1/2W 20K-J	2001-001103	0				
R6	R-METAL;1/4, 169K-F	2004-000376					
R6	WIRE-JUMP;300V, 0.6mm	3812-000219	0				
C1	MMP 104K, 275VAC	2306-001034	0				
C2	MMP 334K, 275VAC	2306-001033	0	0			
C3	MMP 472K, 250VAC	2306-001037	0	0			
C4	MMP 472K, 250VAC	2306-001037	0	0			
L1	COIL-CHOKE; 8mH	DJ27-40104A	0				
DIA1	DIAC;HT-40, (40 ±2V)	1401-000128	0				
P1	YW396-03VAT WHT	3711-002845	0	0			
P2	YW396-05VAT WHT	3711-000262	0	0			
P3	5267-03 WHT, MOLEX	3711-000903	0				
P4	5267-04 WHT, MOLEX	3711-000964					
P5	YW396-03VAT YEL	3711-000212					
JP1	JUMPER-WIRE	3811-000389		0			
JP2	JUMPER-WIRE	3811-000389		0			
HEAT-SINK	VC-7550	DJ62-30117A	0				
PCB-MAIN	VC-7100	DJ41-10164A	0	0			
RIVET-PH	RIVET;KAVX 3.2 9.2L	6041-000213	0				
LABEL-SERIAL	ART, W10, L15, PASS	DJ68-20258A	0	0			
TRI1	TRIAC;M1661S	1401-000123	0				